MIRAPHONE / MIRAFONE

MIRAPHONE / MIRAFONE BRASSWINDS

| Serial Number | Year Manufactured | Serial Number | Year Manufactured |
|----------------------|-------------------|---------------|-------------------|
| 1463 - 1666 | 1960 | 1667 - 1962 | 1961 |
| 1963 - 2198 | 1962 | 2199 - 2406 | 1963 |
| 2407 - 2680 | 1964 | 2681 - 3033 | 1965 |
| 3034 - 3493 | 1966 | 3494 - 4106 | 1967 |
| 4107 - 4833 | 1968 | 4834 - 5779 | 1969 |
| 5780 - 6560 | 1970 | 6561 - 7559 | 1971 |
| 7560 - 8143 | 1972 | 8144 - 8832 | 1973 |
| 8833 - 9502 | 1974 | 9503 - 10093 | 1975 |
| 10094 - 10546 | 1976 | 10547 - 11062 | 1977 |
| 11063 - 11486 | 1978 | 11487 - | 1979 |

Miraphone was one of the first German musical instrument companies that began operations shortly after the end of World War II. They began by manufacturing instruments based upon designs taken from pre-war German and Czechoslovakian tubas. Miraphone began building instruments in Bavaria in 1946,. and in the late 1950s, after searching for a market outside Germany, they began to market their instruments in the United States. Tommy Johnson (1934-2006) became the U. S. company spokesman. The spelling of Miraphone was changed to Mirafone specifically for the American market. Mirafone had warehouses in Downtown Los Angeles and in the Sun Valley neighborhood of Los Angeles, before moving to Santa Clarita, California, in 1990. This outlet was then sold to a Dutch percussion company, and moved to suburban San Antonio, Texas. Shortly thereafter, Mirafone closed their operations in the United States, and began performing all its manufacturing operations from Waldkraiburg, Germany.

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Webmaster: Lars Kirmser music trader@musictrader.com
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